

SAFETY DATA SHEET

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH) & 1272/2008 (CLP)

SECTION 1: IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1 Product identifier

Trade name

APTIV™ Film: 1000 and 2000 series; DB and DBX series

1.2 Other means of identification

CAS No.

PEEK Polymer (31694-16-3 or 29658-26-2)

EC No.

Not applicable.

REACH Registration No.

Not applicable.

1.3 Recommended use of the substance and restrictions on use

Identified use(s)

The materials are generally used for film applications.

1.4 Details of the supplier of the safety data sheet

1.4.1 Manufacturer Details

Company Identification

Victrex Manufacturing Ltd.

Hillhouse International, Thornton-Cleveleys
Lancashire, UK - FY5 4QD

Telephone

+ 44 (0) 1253 897700

Fax:

+ 44 (0) 1253 897701

E-Mail (competent person)

RAPS@victrex.com

1.4.2 Only Representative details

Company Identification

Stewardship Chemicals 40,
Dlugosza 67,
43-188 Orzesze,
Poland

Telephone:

+48 501168430

E-Mail (competent person)

pawelskiba@stewardshipsolutions.eu

1.4.3 Regional Importer Address

See section 16 for regional importer / supplier information

1.5 Emergency telephone number

Emergency Phone No.

+ 44 (0) 1253 897754 - UK

+ (49) 6192 964 900 - Europe

+ (1) 484 342 6001 - USA

Hours of operation 09:00 – 17:00 (Monday – Friday)

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

2.1.1 Regulation (EC) No. 1272/2008 (CLP). Not classified as dangerous for supply/use.

2.2 Label elements (GHS)

Hazard pictogram(s) None.

Signal word(s) None.

Hazard statement(s) None.

Precautionary statement(s) None.

2.3 Other hazards

PEEK polymer does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

Not explosive

See section 9.2 below.

2.4 Additional Information

None.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Polyetheretherketone polymer (CAS No. 29658-26-2 or 31694-16-3)

This product does not contain any reportable hazardous materials

Classification according to Regulation EC No. 1272/2008 [CLP]:

Hazardous ingredient(s)	%W/W	EC No.	CAS No.	REACH Registration No.	Hazard statement(s)
None.	-	-	-	-	-

3.2 Additional Information

For full text of H/P phrases see section 16.

SECTION 4: FIRST AID MEASURES



4.1 Description of first aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Skin Contact After contact with skin, wash immediately with plenty of soap and water. In the event of contact with molten product: Cool

Eye Contact	affected area quickly with water. Do not attempt to remove hardened product. Obtain medical attention. Flush eyes with water for at least 2 minutes while holding eyelids open.
Ingestion	Call a physician (or poison control centre immediately). Do not induce vomiting wash out mouth with water.
4.2 Most important symptoms and effects, both acute and delayed	Unlikely to be required but if necessary treat symptomatically.
4.3 Indication of any immediate medical attention and special treatment needed	Unlikely to be required but if necessary treat symptomatically.

SECTION 5: FIRE-FIGHTING MEASURES

5.1 Extinguishing media	
Suitable Extinguishing Media	In case of fire, use water spray, foam, dry powder or CO ₂ for extinction.
Unsuitable Extinguishing Media	None.
5.2 Special hazards arising from the substance or mixture	In case of fire the following can develop: Oxides of carbon.
5.3 Advice for fire-fighters	A self contained breathing apparatus and suitable protective clothing should be worn in fire conditions. Dust is ignitable but will not sustain combustion. A high temperature source of ignition is required. Insensitive to sparks. The minimum spark energy required for ignition of a dust cloud is greater than 5000 mJ. It will not train fire, e.g. along beams etc.
5.4 Other	Dispose of contaminated extinction water according to official regulations.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures	Avoid inhalation and contact with eyes or skin. Ensure sufficient supply of air. Avoid build-up of dust. Remove possible cause of ignition – do not smoke. Take precautionary measures against static discharge.
6.2 Environmental precautions	Avoid release to the environment. Prevent surface and ground water infiltration, as well as ground penetration.
6.3 Methods and material for containment and cleaning up	Sweep up carefully with non-sparking tools. Transfer to a lidded container for disposal or recovery.
6.4 Reference to other sections	None.
6.5 Additional Information	None.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling

General hygiene measures for the handling of chemicals are applicable. Eating, drinking, smoking, as well as food storage, is prohibited in work room. Avoid build-up of dust. Local Exhaust Ventilation at the workplace or on the processing machines required.

Machine Cleaning (purging): Purging with other polymers (e.g Polyethylene) at high temperatures can be hazardous. Auto ignition may also occur. Local exhaust ventilation is required. The relevant Safety Data Sheet for the purge material to be used should be consulted. Additional information can be obtained from the Victrex website www.victrex.com

7.2 Conditions for safe storage, including any incompatibilities

Storage Temperature

Store products enclosed, in original packing.

Storage Life

Store at room temperature.

Incompatible materials

> 10 Year(s).

None known

7.3 Specific end use(s)

The materials are generally used for film applications.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

8.1.1 Occupational exposure limits

Ensure adequate ventilation.

None.

SUBSTANCE.	CAS No.	LTEL (8 hr TWA ppm)	LTEL (8 hr TWA mg/m ³)	STEL (ppm)	STEL (mg/m ³)	Note:
Dust. (general dust limit value)	-	-	10			Inhalable Dust
			4			Respirable Dust.

8.1.2 Biological limit value

None

8.1.3 PNECs and DNELs

Not available.

8.2 Exposure controls

8.2.1 Appropriate engineering controls

Local Exhaust Ventilation at the workplace or on the processing machines required.

8.2.2 Personal protection equipment

Eye/face protection

Eye protection with side protection (EN 166)



Skin protection (Hand protection/ Other)



Impervious Gloves. Plastic or synthetic rubber gloves.

Additional information on hand protection – No tests have been performed.

When dealing with heated material: Insulating gloves EN 407 (heat)

If above exposure limits are likely to be exceeded, breathing mask with fine dust filter (EN 143)

Respiratory protection



8.2.3 Environmental Exposure Controls

No special requirements.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	Solid (Film)
Colour.	Grey/ Brown
Odour	Odourless
Odour threshold (ppm)	None
pH (Value)	Not applicable
Melting point (°C)	343°C
Boiling point/boiling range (°C):	Not known.
Flash point (°C)	Not known.
Evaporation rate	Not known.
Flammability (solid, gas)	Solid , Non-flammable
Explosive limit ranges	Not explosive.
Vapour pressure (Pascal)	39.6 (@107°C)
Vapour density (Air=1)	Not known
Bulk Density (g/ml)	~1.3
Solubility (Water)	Insoluble
Solubility (Other)	Insoluble
Partition coefficient (n-Octanol/water)	Not known
Auto ignition point (°C)	595°C
Decomposition temperature (°C)	> 450°C
Viscosity (mPa. s)	Not known
Kinematic viscosity (mm ² /s)	Not applicable
Particle characteristics	Not applicable – Film form

No 'Nanoparticles' or 'Nanomaterial' substances (per the definition in EU Commission Recommendation 2022/3689/EU) have been generated in the manufacturing process, nor intentionally added to the Victrex grades detailed above.

9.2 Other information

9.2.1 Information with regard to physical hazard classes

Explosives	Not explosive
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SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity

Stable under normal conditions.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions	Stable under normal conditions.
10.4 Conditions to avoid	Stable under normal conditions. Electrostatic charge. Open flame, ignition sources. Decomposes at temperatures above 450°C.
10.5 Incompatible materials	Concentrated Sulphuric acid
10.6 Hazardous Decomposition Product(s)	Oxides of carbon

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

11.1.1 Substances

Acute toxicity

Ingestion

Predicted to be low toxicity under normal conditions of handling and use.

Inhalation

Mechanical irritation of the respiratory tract.

Skin Contact

Repeated and/or prolonged skin contact may cause irritation.

Eye Contact

In the event of contact with molten product: Thermal Burns (molten polymer will adhere to skin and cause severe burns).

No data. Dust may have irritant effect on eyes.

Permanent damage is unlikely.

Hazard label(s)

Serious eye damage/irritation

Not known

respiratory or skin sensitization

Not known

Mutagenicity

Not known

Carcinogenicity

Not known

Reproductive toxicity

Not known

STOT - single exposure

Not known

STOT - repeated exposure

Not known

Aspiration hazard

Not known

11.1.2 Mixtures

Not applicable

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

None

PEEK polymer does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

11.2.2 Other information

None

SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity

Low toxicity to aquatic organisms.

12.2 Persistence and degradability

Not readily biodegradable.

12.3 Bioaccumulative potential

Not classified as PBT or vPvB.

12.4 Mobility in soil	The product has low mobility in soil. The product has low mobility in sediment.
12.5 Results of PBT and vPvB assessment	Not classified as PBT or vPvB.
12.6 Endocrine disrupting properties	PEEK polymer does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher
12.7 Other adverse effects	None anticipated

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods	Disposal should be in accordance with local, regional, state or national legislation.
13.2 Additional Information	The European waste codes are recommendations based on the scheduled use of this product. For alternative uses and applications, other waste codes may be allocated under certain circumstances. 07 02 13- waste plastic, 07 02 99-waste not otherwise specified.

SECTION 14: TRANSPORT INFORMATION

14.1 Land transport (ADR/RID)	Not classified as dangerous for transport. UN number Proper Shipping Name
14.2 Sea transport (IMDG)	Not classified as dangerous for transport. UN number Proper Shipping Name
14.3 Air transport (ICAO/IATA)	Not classified as dangerous for transport. UN number Proper Shipping Name
14.4 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture	Not classified as dangerous for supply/use.
15.1.1 EU regulations	Authorisations and/or restrictions on use

None

15.1.2 National regulations USA

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TSCA – PEEK Polymer	Listed - ACTIVE
OSHA	Not classified as a hazardous material under the criteria outlined in the OSHA Hazard Communication Standard (HCS) (29 CFR 1910.1200).
China	
IECSC – PEEK Polymer	Listed
China Hazardous Chemical Inventory 2015	Not Listed
15.2 Chemical Safety Assessment	Not relevant for this material.

SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: Updated in line with Regulation (EC) No. 2020/878.

LEGEND

LTEL	Long Term Exposure Limit
STEL	Short Term Exposure Limit
STOT	Specific Target Organ Toxicity
DNEL	Derived No Effect Level
PNEL	Predicted No Effect Concentration

References: Workplace Exposure Limit (UK HSE EH40)

Risk Phrases and Safety Phrases: None

Hazard statement(s) and Precautionary statement(s): None

Training advice: www.victrex.com

Additional Information

Manufactured in the UK by Victrex Manufacturing Ltd, under a Quality System approved to ISO 9001.

Additional information on the properties, processing and application of VICTREX polymers is available at www.victrex.com. These details refer to the product as it is delivered.

The statements made here should describe the product with regard to the necessary safety precautions – they are not meant to guarantee definite characteristics – but they are based on our present up-to-date knowledge.

Regional Importer Addresses

Victrex USA, Inc. 300 Conshohocken State Road Suite 120 West Conshohocken PA, 19428 USA Tel: +(1) 484 342 6001	Victrex Europa GmbH Langgasse 16 65719 Hofheim/Ts. Germany Tel: +(49) 6192 964900	Victrex Japan Inc. Mita Kokusai Building Annex 1-4-28, Mita, Minato-ku Tokyo 108-0073 Japan Tel: +81 3 5427 4650
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[Victrex Global Sites](#)

This information is provided "as is". It is not intended to amount to advice. Use of the product is at the customer's/user's risk. It is the customer's/user's responsibility to thoroughly test the product in each specific application to determine its performance, efficacy and safety for each end-use product, device or other application and compliance with applicable laws, regulations and standards. Mention of a product is no guarantee of availability. Victrex reserves the right to modify products, data sheets, specifications and packaging. **Victrex makes no warranties, express or implied (including, without limitation, any warranty of fitness for a particular purpose or of intellectual property non-infringement) and will not be liable for any loss or damage of any nature (however arising) in connection with customer's/user's use or reliance on this information, except for any liability which cannot be excluded or limited by law.** This document may be modified or retracted at any time without notice to the customer/user.

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